Work Order ID 75609 October-26-11 2:47:42 PM				*75609*									Page	e 1
Item ID:	D3458-1			•	Accept	*N900	040	100)* s	etup St	_		S1*	
Item Name:	Step Mounting	g Plate								St	op 🤞	'N	S2*	
Start Date:	10/26/11	Start Qty: 24.00	•	*24*		Cust Item I	D:							
Required Date: 1 Reference:	10/27/11	Req'd Qty: 24.00	•	*24*		Customer:								
Approvals:	Process Plan	n: <u> </u>	Date:		Tooling:	Da	ite:	- 	R		art 4	N	R1*	:
	QC:	<u> </u>	_ Date:		SPC (Y/N):	Da	ate:			St	op 🕏	^k N	R2*	÷
Sequence ID/ Work Center ID)	Operation Description			Set Up/ Run Hours	Tool ID	Tool #	Plan - Code	Accept Qty	Reject Qty	Rej Nur	ect nber	Insp. Stamp	
Draw Nbr	Revi	ision Nbr												
D3458	Rev	A												
100		· · · · · · · · · · · · · · · · · · ·			0.00									
100 Waterjet		FLOW WATER JET Memo			0.00				B1(-1	0-76	***			
FLOW CNC Waterje		I-Cut as po Dwg Rev:_ Prog Rev:_ 2-Deburr i	4									30	(6	
110		QC2- Inspect parts off	machine FAI/F/	AIB	0.00									
110 QC Quality Control		Memo			0.00				B11-10	<u> م) ۲ - ۲</u>				manyone
120		000 1			0.00								*	
*120 *120*		QC8- Inspect parts - se	cond check		0.00 Su	0177								
QC Quality Control		Memo			0.00									

Work Order ID 75609 October-26-11 2:47:42 PM				*756	309*						Page 2
Revision ID:	D3458-1	no Dista		Accept	*N900	040°	100°	k Set	up Start Stop	I VI	S1*
Item Name: Start Date: Required Date: Reference:	Step Mounti 10/26/11 10/27/11	Start Qty: 24.00 Req'd Qty: 24.00	*24* *24*		Cust Item II Customer:	D :			535	^IN	S2*
Approvals:		lan:	Date:	Tooling: SPC (Y/N):	Da			Ru	n Start Stop	171	R1* R2*
Sequence ID/ Work Center II 130 *120* Small Fab Small Fab)	Operation Description Small Fab Memo Deburr parts	per dwg D3458	Set Up/ Run Hours 0.00	Tool ID		Code (-	Reject Qty	Reject Number	Insp. Stamp
*140 *140* QC Quality Control		QC5- Inspect part comple	eteness to step on W/O	0.00	u16127		((an) ×30)			
150 *150* Packaging		Identify as per dwg & Sto	ock Location: LAA	0.00 0.00	K11.10.27		_	30_	_		

*** STOCK IN STEP CELL***

Packaging

Work Order ID 75609 *75609* Page 3 October-26-11 2:47:42 PM Item ID: D3458-1 Accept *N900040100* Setup Start **Revision ID:** Item Name: Step Mounting Plate **Start Date:** 10/26/11 Start Qty: 24.00 **Cust Item ID:** Required Date: 10/27/11 Req'd Qty: 24.00 **Customer:** Reference: Run Approvals: Process Plan: Date: Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Tool ID Tool # Plan **Operation** Accept Reject Reject Insp. Set Up/ **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp 160 QC21- Final Inspection - Work Order Release 0.00 *160* 0.00 Memo

Quality Control

\$11-10-28 (30)

Picklist Print

October-26-11 2:47:42 PM

Page 1

Work Order ID:

75609

Parent Item:

D3458-1

Parent Item Name:

Step Mounting Plate

Start Date: 10/26/11

Required Date: 10/27/11

Start Qty: 24.00

Required Qty: 24.00

Comments:

IPP REV. A 05.12.13 NEW ISSUE EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.000		Purchased	No			100	f	22.1000	0.0427	1.0787368	3	3	
6061-T6 Bar .187 x 4.00											B11-10	-9C	
				Location		Loc Qty	<u>Lo</u>	c Code				~	
				MAT001		22.1						$\langle \ \ $	

118400 118844 22.1 2.1

20

118844

(30)

DART AEROSPACE LTD	Work Order:	7X001
Description: Step Mounting Plate	Part Number:	D3458-1
Inspection Dwg: D3458 Rev: A		Page 1 of 1

	FIRST	ARTICLE IN	SPECTION	ON CHE	CKLIST		
	X	First Artic	:le	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Соі	nments
R0.437	+/-0.010	,437	×		R.G		
3.080	+/-0.010	3,681	7		V 1802		
0.703	+/-0.010	,701	1		υ		
R0.125	+/-0.010	761,	×		R.G.		
Ø0.257	+0.006/-0.001	126.	ン		\/		200 200
R0.500	+/-0.010	,500	>		R.G.		
2.041	+/-0.010	7.041	૪		V		
0.863	+/-0.010	-869	>		V		4100
Measured by:	R	Audited by:	-		Prototype Ap	proval:	N/A
Date:	11-10-26	Date:	11/10/2	2		Date:	N/A
Pov Date	Change			· · · · · · · · · · · · · · · · · · ·	Rev	vised by	Approv∉d

Rev	Date	Change	Revised by	Approy	∉d
Α	06.04.28	New Issue	KJ/JLM 🚓	<i>SM</i> /	